

e-HM SERIES

High efficiency horizontal multistage pump

GENERAL INTRODUCTION

Our customers are central to our business.

Many years of collaboration with them across the different markets and all over the world has taught us that the Building Services market requires specific pump design to meet the challenge of the energy saving and the industrial segments need customized and reliable compact pumps to ensure top performance of the systems and continuous quality of the production.

Therefore we have developed a wide range of horizontal multistage pumps, the e-HM, to give an appropriate and dedicated solution to special applications and installations in the industry and in the building services market.

PUMP DESIGN

The e-HM is a non-self-priming, end-suction horizontal multistage, high pressure centrifugal pump, with axial threaded inlet and radial threaded outlet. The pumps are close-coupled design and are equipped with non-standard Lowara motors. The e-HM is equipped with mechanical seal.

The e-HM are highly modular pumps that are fitted with an innovative hydraulic design that secures high efficiency performances and an increased Mean Time Between Failure.

The e-HM are available in two different configurations:

- "Compact" design for sizes 1HM, 3HM and 5HM up to 6 stages
- "Sleeve" design for sizes 1HM, 3HM and 5HM from 7 stages and above; any model of 10HM, 15HM and 22HM.

MARKET SECTORS

BUILDING SERVICES.
INDUSTRY.

SPECIFICATIONS

PUMP

- Flow rate: up to 29 m³/h.
- Head: up to 159 m.
- Ambient temperature:
 - for single-phase version: from -15°C to +45°C (from -15°C to +40°C for models 1HM06S/N, 3HM03S/N, 3HM02P, 5HM02S/N and for all models equipped with 0,95 kW motor).
 - for three-phase version: from -15°C to +50°C.
- Minimum temperature of the pumped liquid: from -10°C to -30°C according to gasket material.
- Maximum temperature of the pumped liquid:
 - for single-phase version: +60°C.
 - for three-phase version: up to +120°C depending on the model and the mechanical seal.
- Maximum operating pressure:
 - for pumps with Noryl impeller: 10 bar (PN 10).
 - for pumps with stainless steel impeller: up to 16 bar (PN 16) depending on the model and the mechanical seal.
- Connections: Rp threaded for both suction and discharge manifold.
- Hydraulic performances compliant with ISO 9906:2012 - Grade 3B (ex ISO 9906:1999 - Annex A).



The "Compact" design is made of one single piece fabricated stainless steel pump body directly connected to the motor flange. The "Compact" has only one O-ring for the sealing of the casing that clearly reduces the leakages possibilities.

The "Sleeve" design is made of an external stainless steel TIG welded sleeve and of separate suction casing kept together with the mean of an aluminum casted pump bracket and of stainless steel tie rods screwed in the motor flange.

The e-HM is available in three different materials combination:

- HM..P: stainless steel pump body (EN 1.4301/AISI 304) with Noryl impeller for sizes 1HM, 3HM, 5HM and 10HM up to 6 stages.
- HM..S: full stainless steel (EN 1.4301/AISI 304)
- HM..N: full stainless steel (EN 1.4401/AISI 316)

MOTOR

The e-HM are equipped with surface motors designed and manufactured in accordance with EN standards. The e-HM series can be equipped as well with variable speed drivers such as the e-SM drive and the Hydrovar.

- Electric short-circuit squirrel-cage motor (TEFC), enclosed construction, air-cooled.
- 2-pole.
- IP 55 protection grade as motor only (EN 60034-5).
- IP X5 as electric pump (EN 60335-1).
- Insulation class 155 (F).
- Performances according to EN 60034-1.
- Standard voltage:
- Single-phase: 220-240 V, 50 Hz.
- Three-phase:
 - 220-240/380-415 V, 50 Hz for powers up to 3 kW.
 - 380/415/660-690 V, 50 Hz for powers above 3 kW.
- Three-phase from 0,75 to 5,5 kW efficiency class IE3.

RANGE DECLINATION

The e-HM are available as:

- Fix speed Electric pump.
- Variable speed system

The e-HM pumps are certified for drinking water use (WRAS and ACS).

1, 3 HM..S - HM..N SERIES

HYDRAULIC PERFORMANCE TABLE AT 50 Hz, 2 POLES

PUMP TYPE HM..S HM..N	VERSION	MOTOR		ELECTRIC PUMP			Q = DELIVERY							
		P _N kW	TYPE	* P ₁ kW	* I		l/min 0	11,7	16,0	21,0	26,0	31,0	36,0	40,0
					220-240 V	380-415 V	m ³ /h 0	0,7	1,0	1,3	1,6	1,9	2,2	2,4
					A	A	H = TOTAL HEAD IN METRES OF COLUMN OF WATER							
1HM06	1 ~	0,50	SM63HM../1055	0,52	2,53	-	35,5	34,8	34,0	32,1	29,2	25,4	20,7	16,2
1HM07		0,55	SM71HM../1055	0,61	3,41	-	42,0	41,5	40,6	38,5	35,3	30,9	25,5	20,3
1HM08		0,55	SM71HM../1055	0,65	3,50	-	47,8	47,1	46,0	43,6	39,9	34,9	28,6	22,6
1HM09		0,55	SM71HM../1055	0,69	3,59	-	53,6	52,7	51,4	48,7	44,4	38,7	31,6	24,9
1HM11		0,55	SM71HM../1055	0,77	3,82	-	65,1	63,6	61,9	58,4	53,0	46,0	37,2	29,0
1HM12		0,55	SM71HM../1055	0,82	3,96	-	70,8	69,0	67,1	63,1	57,2	49,4	39,8	30,8
1HM14		0,75	SM71HM../1075	0,93	4,31	-	82,3	80,0	77,7	73,1	66,2	57,0	45,8	35,3
1HM16		0,75	SM71HM../1075	1,02	4,60	-	93,4	90,4	87,6	82,1	74,0	63,4	50,5	38,5
1HM18		0,75	SM71HM../1075	1,10	4,90	-	104	101	97,2	90,7	81,3	69,2	54,6	41,1
1HM20		0,95	SM71HM../1095	1,24	5,45	-	117	113	109	102	91,5	78,2	62,1	47,0
1HM22		0,95	SM71HM../1095	1,32	5,76	-	128	122	118	110	98,7	83,9	66,0	49,5
1HM25		1,1	SM80HM../1115	1,49	6,66	-	147	142	138	130	117	100	80,2	61,5
1HM02	3 ~	0,30	SM63HM../303	0,24	1,89	1,09	12,1	12,0	11,7	11,2	10,3	9,1	7,5	6,0
1HM03		0,30	SM63HM../303	0,28	1,87	1,08	18,0	17,7	17,3	16,4	15,0	13,2	10,8	8,6
1HM04		0,30	SM63HM../303	0,33	1,87	1,08	23,7	23,3	22,7	21,5	19,5	17,0	13,8	10,9
1HM05		0,30	SM63HM../303	0,38	1,89	1,09	29,4	28,7	27,9	26,2	23,8	20,6	16,6	12,8
1HM06		0,30	SM63HM../303	0,42	1,91	1,10	35,0	33,9	32,9	30,8	27,8	23,9	19,1	14,6
1HM07		0,55	SM71HM../305	0,48	2,23	1,29	42,4	41,9	41,1	39,0	35,8	31,5	26,1	20,9
1HM08		0,55	SM71HM../305	0,53	2,29	1,32	48,3	47,7	46,6	44,3	40,6	35,6	29,3	23,4
1HM09		0,55	SM71HM../305	0,58	2,36	1,36	54,2	53,3	52,1	49,4	45,2	39,6	32,5	25,8
1HM11		0,55	SM71HM../305	0,68	2,49	1,44	65,8	64,5	62,9	59,5	54,2	47,2	38,5	30,3
1HM12		0,55	SM71HM../305	0,73	2,58	1,49	71,6	70,0	68,2	64,4	58,6	50,9	41,4	32,4
1HM14		0,75	SM80HM../307 E3	0,83	2,79	1,61	84,6	83,4	81,5	77,4	70,9	62,1	51,2	40,8
1HM16		0,75	SM80HM../307 E3	0,93	2,98	1,72	96,3	94,6	92,4	87,6	80,1	70,0	57,4	45,5
1HM18		1,1	SM80HM../311 E3	1,05	3,66	2,11	109	108	106	100	92,1	81,0	67,0	53,7
1HM20		1,1	SM80HM../311 E3	1,15	3,85	2,22	121	119	117	111	102	89,2	73,6	58,7
1HM22		1,1	SM80HM../311 E3	1,26	4,06	2,34	133	131	128	121	111	97,2	79,9	63,6
1HM25		1,5	SM80HM../315 E3	1,42	4,87	2,81	151	149	146	139	128	112	92,5	74,0

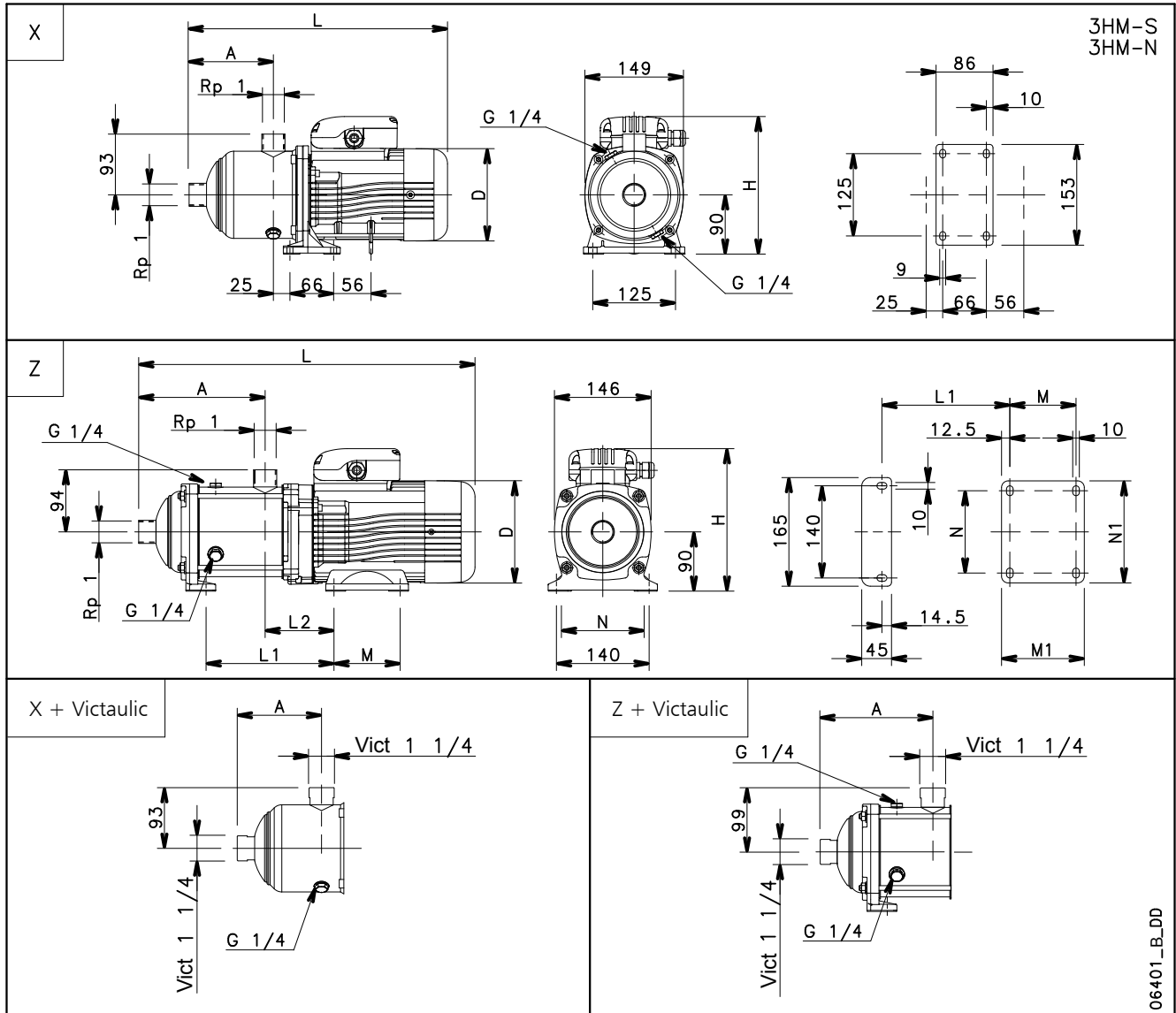
PUMP TYPE HM..S HM..N	VERSION	MOTOR		ELECTRIC PUMP			Q = DELIVERY							
		P _N kW	TYPE	* P ₁ kW	* I		l/min 0	20,0	29,0	38,0	47,0	56,0	65,0	73,3
					220-240 V	380-415 V	m ³ /h 0	1,2	1,7	2,3	2,8	3,4	3,9	4,4
					A	A	H = TOTAL HEAD IN METRES OF COLUMN OF WATER							
3HM03	1 ~	0,50	SM63HM../1055	0,50	2,48	-	22,3	21,9	20,9	19,6	17,8	15,6	12,7	9,5
3HM04		0,50	SM63HM../1055	0,57	2,64	-	29,5	28,7	27,3	25,5	23,0	20,0	16,1	11,8
3HM05		0,50	SM63HM../1055	0,63	2,85	-	36,6	35,2	33,4	31,0	27,9	24,0	19,1	13,7
3HM06		0,50	SM63HM../1055	0,70	3,09	-	43,5	41,5	39,3	36,2	32,3	27,5	21,7	15,1
3HM07		0,55	SM71HM../1055	0,85	4,04	-	51,7	50,1	47,6	44,3	40,0	34,5	27,7	20,1
3HM08		0,75	SM71HM../1075	0,95	4,38	-	59,0	57,0	54,2	50,4	45,4	39,2	31,4	22,7
3HM09		0,75	SM71HM../1075	1,03	4,64	-	66,0	63,5	60,2	55,8	50,1	42,9	34,2	24,4
3HM10		0,75	SM71HM../1075	1,11	4,92	-	73,0	69,8	66,1	60,9	54,4	46,4	36,7	25,8
3HM11		0,95	SM71HM../1095	1,24	5,45	-	80,7	77,5	73,3	67,8	60,8	52,1	41,4	29,4
3HM12		0,95	SM71HM../1095	1,31	5,72	-	87,8	83,7	79,1	72,9	65,1	55,5	43,8	30,7
3HM13		1,1	SM80HM../1115	1,42	6,41	-	96,4	93,1	88,6	82,2	74,1	64,0	51,4	37,2
3HM14		1,1	SM80HM../1115	1,51	6,73	-	104	99,6	94,6	87,7	78,8	67,8	54,2	39,0
3HM16	1,5	SM80HM../1155	1,77	7,81	-	119	116	111	103	93,5	81,1	65,8	48,4	
3HM17	1,5	SM80HM../1155	1,85	8,20	-	126	123	117	109	98,5	85,3	68,8	50,4	
3HM19	1,5	SM80HM../1155	2,02	9,02	-	141	136	129	120	108	93,0	74,6	54,0	
3HM21	2,2	PLM90HM../1225	2,22	10,1	-	157	154	147	138	125	109	89,2	66,5	
3HM02	3 ~	0,30	SM63HM../303	0,31	1,87	1,08	14,9	14,6	14,0	13,1	12,0	10,5	8,6	6,4
3HM03		0,30	SM63HM../303	0,39	1,90	1,10	22,1	21,4	20,3	18,9	17,1	14,8	12,0	8,6
3HM04		0,30	SM63HM../303	0,47	1,95	1,13	29,1	27,8	26,3	24,3	21,7	18,6	14,8	10,2
3HM05		0,40	SM63HM../304	0,55	2,32	1,34	36,8	35,3	33,5	31,0	27,9	24,1	19,2	13,5
3HM06		0,50	SM63HM../305	0,64	2,58	1,49	43,8	41,8	39,5	36,5	32,7	28,1	22,2	15,4
3HM07		0,75	SM80HM../307 E3	0,75	2,65	1,53	53,1	52,3	50,2	47,2	43,3	38,2	31,7	23,9
3HM08		0,75	SM80HM../307 E3	0,84	2,83	1,63	60,5	59,4	57,0	53,5	49,0	43,1	35,6	26,7
3HM09		1,1	SM80HM../311 E3	0,95	3,49	2,02	68,5	67,6	65,0	61,2	56,2	49,7	41,4	31,5
3HM10		1,1	SM80HM../311 E3	1,04	3,66	2,11	75,9	74,8	71,9	67,7	62,0	54,8	45,5	34,4
3HM11		1,1	SM80HM../311 E3	1,14	3,83	2,21	83,3	82,0	78,7	74,0	67,8	59,8	49,5	37,3
3HM12		1,1	SM80HM../311 E3	1,23	4,01	2,31	90,7	89,1	85,5	80,3	73,4	64,6	53,4	40,1
3HM13		1,1	SM80HM../311 E3	1,33	4,20	2,42	98,1	96,1	92,2	86,5	79,0	69,5	57,3	42,8
3HM14	1,5	SM80HM../315 E3	1,43	4,89	2,82	106	104	100	94,4	86,5	76,3	63,3	47,8	
3HM16	1,5	SM80HM../315 E3	1,61	5,24	3,02	121	119	114	107	97,8	86,1	71,1	53,4	
3HM17	1,5	SM80HM../315 E3	1,71	5,43	3,13	128	126	121	113	103	90,9	75,0	56,1	
3HM19	2,2	PLM90HM../322 E3	1,94	6,78	3,91	144	142	137	129	118	104	86,7	65,6	
3HM21	2,2	PLM90HM../322 E3	2,12	7,15	4,13	159	157	150	141	130	114	94,7	71,5	

Hydraulic performances in compliance with ISO 9906:2012 - Grade 3B (ex ISO 9906:1999 - Annex A)

1-3hm-s-n-2p50-en_b_th

* Maximum value in specified range: P₁ = input power; I = input current.

3HM..S - 3HM..N SERIES, (2 TO 10 STAGES) **DIMENSIONS AND WEIGHTS AT 50 Hz, 2 POLES**



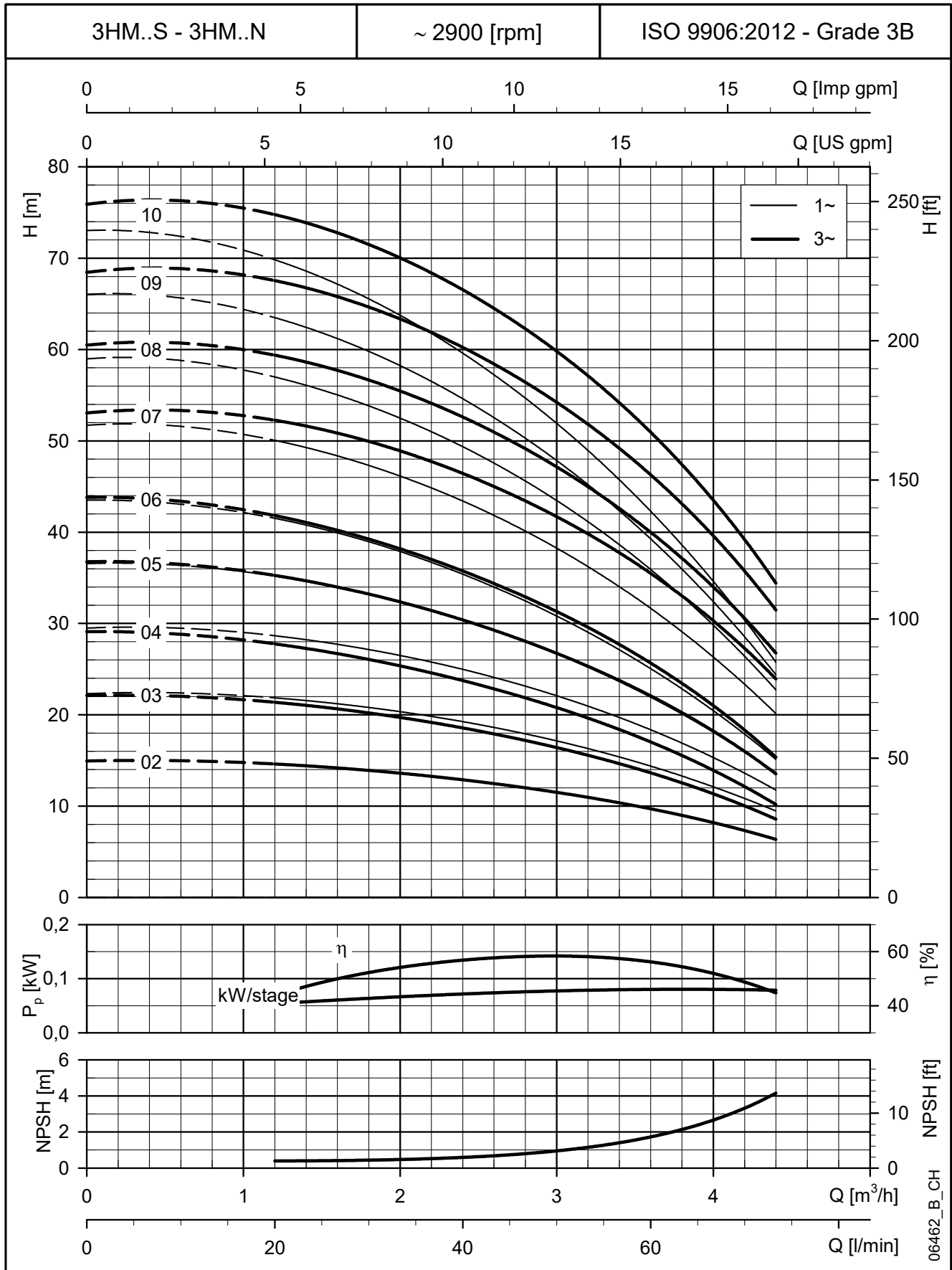
PUMP TYPE	VERSION	Ref.	MOTOR		DIMENSIONS (mm)										PN	WEIGHT
			kW	SIZE	A	D	H	L	L1	L2	M	M1	N	N1	bar	kg
3HM03	SINGLE-PHASE	X	0.50	63	87	120	201	336	-	-	-	-	-	-	10	7
3HM04			0.50	63	107	120	201	356	-	-	-	-	-	-	10	8
3HM05			0.50	63	127	120	201	376	-	-	-	-	-	-	10	8
3HM06			0.50	63	147	120	201	396	-	-	-	-	-	-	10	8
3HM07		Z	0.55	71	151	140	211	424	153	104	100	125	125	155	10	10
3HM08			0.75	71	171	140	211	444	173	104	100	125	125	155	10	12
3HM09			0.75	71	191	140	211	464	193	104	100	125	125	155	10	12
3HM10			0.75	71	211	140	211	484	213	104	100	125	125	155	10	12

3HM02	THREE-PHASE	X	0.30	63	87	120	201	336	-	-	-	-	-	-	10	6
3HM03			0.30	63	87	120	201	336	-	-	-	-	-	-	10	6
3HM04			0.30	63	107	120	201	356	-	-	-	-	-	-	10	7
3HM05			0.40	63	127	120	201	376	-	-	-	-	-	-	10	7
3HM06			0.50	63	147	120	201	396	-	-	-	-	-	-	10	8
3HM07		Z	0.75	80	151	155	219	468	153	104	100	125	125	155	10	14
3HM08			0.75	80	171	155	219	488	173	104	100	125	125	155	10	15
3HM09			1.1	80	191	155	219	508	193	104	100	125	125	155	10	16
3HM10			1.1	80	211	155	219	528	213	104	100	125	125	155	10	16

You can use the pumps up to PN16 by mounting a mechanical seal PN16.
For mechanical seal, please refer to the TYPE OF SEAL table at page 15.

3hm-s-n-2p50-1-en_b_td

3HM..S - 3HM..N SERIES, (2 TO 10 STAGES) OPERATING CHARACTERISTICS AT 50 Hz, 2 POLES



These performances are valid for liquids with density $\rho = 1 \text{ Kg/dm}^3$ and kinematic viscosity $\nu = 1 \text{ mm}^2/\text{sec}$.